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## (54) LOW THERMAL EXPANSION-HIGH THERMAL CONDUCTIVITY COPPER COMPOSITE MATERIAL AND ITS PRODUCTION

(57)Abstract:

PROBLEM TO BE SOLVED: To produce a low thermal expansion-high thermal expansion copper composite material by subjecting a powdery mixture composed of specified ratios of copper powder and silicon carbide powder to press sintering.

SOLUTION: By volume, 20 to 80% silicon carbide powder is added to 80 to 20% copper powder, which are mixed, and press sintering is executed at 600 to 950° C under  $\geq$ 1,000kg/cm2 pressure. Thus, the copper composite material whose thermal expansion coefficient is regulated to  $5 \times 10^{-6}$  to  $14 \times 10^{-6}$ /K and thermal conductivity to 150 to 380W/(m.K) can be obtd. Furthermore, preferably, the purity of the copper powder is regulated to  $\approx$  99%, the concn. of iron impurities therein to  $\approx$ 0.001%, the purity of the silicon carbide powder to  $\approx$ 99%, and the average grain size thereof to  $\approx$ 10 $\mu$ 1, respectively.

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